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D145-762-363
Job Sheet 202415

Part No: D145-762-363 **Job Qty:** 1 pcs
Part Name: Hardware Kit

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/28/19 **Job Tracking No:**
Due Date: 12/20/19 **Created By:** Marie Lajeunesse
Type: Stock **Description:** SIOP
Note: DWG IIN-D117-762 Rev F (ECN19-890) IPP Rev. A 19.09.26 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/20/19	12/20/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S246081
Part: D145-762-363
Job No: 202415
Serial No/Batch: S246081
Revision: F
Inspector:
Exp Date:
Instructions: FAA STC SR01853SE 19/09/04/0156STC LoA RI

120 QC 4	1 pcs	12/20/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/20/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
135 DC - 1 - B4B	1 pcs	12/20/19	0.00 0.00	Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
140 QC 21 - FG	1 pcs	12/20/19	0.00 0.00	Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

HL 11/1/20

DAS 78 9-89 JAN 14 2020

HL 11/1/20

DAS 78 9-89 JAN 14 2020

DAS 21 9-89 JAN 14 2020

DAS 21 9-89 JAN 14 2020

FG/24

Part Op 110 - Pick Kit
Descriptions: 120 - QC4- 100% Inspect kits for completeness
130 - Identify as per dwg & Stock Location: Identify and pack for shipping as per PPP D145-762-363

Location:

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-363 CHG001

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5238022
AN4C43A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5103950
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5239102
AN6C42A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5108521
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199355
D4764-1	Bushing	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5225309
D5731-1	Bushing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245099
D5731-3	Plug	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231209
MS21043-4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5244133
MS21043-6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5229756
NAS1149C0663R	Washer (AN960C616)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C42A	2	31	0
	AN4C43A	2	74	0
	AN4C5A	1	58	0
	AN6C42A	2	13	0
	D3456-1	1	136	0
	D4764-1	8	118	0
	D5731-1	1	0	0
	D5731-3	1	0	0
	MS21043-4	4	959	0
	MS21043-6	2	117	0
	NAS1149C0663R	4	427	0

Part Specifications

Specifications could not be found.

Plex 10/28/19 10:31 AM Dart.lajeunesse.marie

013 824

5.6 BK 117 D-2 (H 145) Standard Skidtube Parts Lists

QTY -343	QTY -353	QTY -453	QTY -553	QTY -563	P/N	DESCRIPTION	
X					D145-762-343	REPLACEMENT SKIDTUBE	
	X				D145-762-353	STANDARD WEARPLATE KIT	
		X			D145-762-453	HEAVY DUTY WEARPLATE KIT	
			X		D145-762-553	BASIC WEARPLATE KIT	
				X	D145-762-363	HARDWARE KIT	
				X	D145-762-563	HARDWARE KIT	
1					D5656-041	SKIDTUBE ASSEMBLY	
1					*D2965	CAP	
2					*D3672-1	WASHER	
2					*AN3C5A	BOLT	
2					*NAS1149C0332R	WASHER	
4					*AELS-1032-130	INSERT	
4					*AN3C4A	BOLT	
4					*NAS1149C0332R	WASHER	
	1		1		D5665-041	WEARPLATE, STD FWD	
	1		1		D5665-043	WEARPLATE, STD AFT LH	
	1		1		D5665-044	WEARPLATE, STD AFT RH	
	1				D5665-7	WEARPLATE, STD MID	
		1			D5666-041	WEARPLATE, HD FWD	
		1			D5668-041	WEARPLATE, HD AFT LH	
		1			D5668-042	WEARPLATE, HD AFT RH	
		1			D5667-041	WEARPLATE, HD MID	
				2	3	AN4C42A	BOLT
				2		AN4C43A	BOLT
				1	1	AN4C5A	BOLT
				2	1	AN6C42A	BOLT
					1	D3456-1	WASHER
				3	6	D4764-1	BUSHING
				1		D5731-1	BUSHING
				1		D5731-3	BUSHING
				4	3	MS21043-4	NUT
				1	1	MS21043-6	NUT
				2	2	NAS1149C0663R	WASHER

* PART IS INCLUDED WITH D5656-041 SKIDTUBE ASSEMBLY